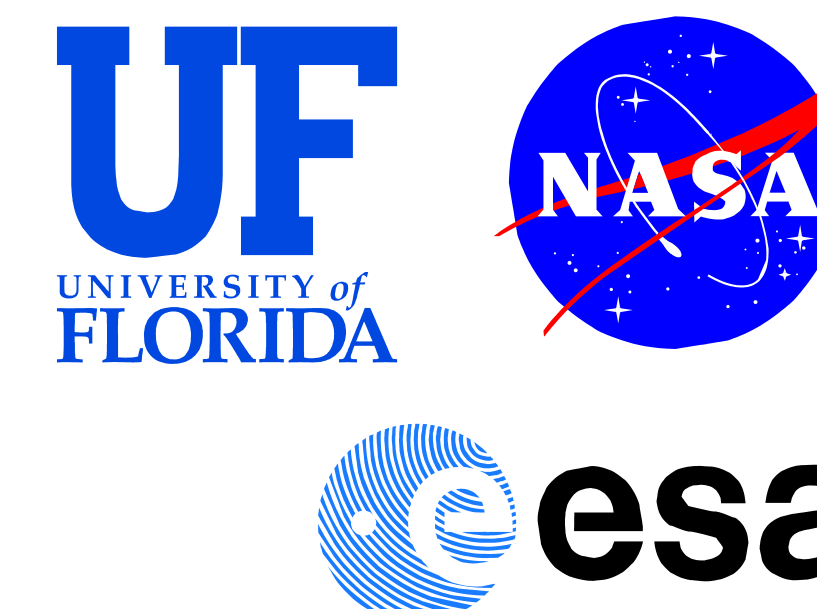




# LISA telescope spacer investigations

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## Abstract

The large separation between the three SC in the LISA mission, 5 million kilometers, makes the telescope a key element of the Interferometric Measurement System (IMS). Each optical assembly in each SC includes a telescope pointing towards a far SC. The aim of the telescope is two fold: (i) it gathers the light coming from the far SC ( $\sim 100$  pW) and (ii) it expands and collimates the small outgoing beam ( $\sim 1$  W) and sends it to the far SC. Due to the very demanding noise requirements care must be taken in the design and validation of the telescope not to degrade the IMS performance. For instance, any fluctuation in the distance between the primary and secondary mirrors of the telescope will translate directly into phase noise in the IMS. This fact implies that the path-length noise in the telescope must be less than  $1 \text{ pm Hz}^{-1/2}$  in the LISA band. Also the telescope sets the shot noise of the IMS and depends critically on the diameter of the primary and the divergence angle of the outgoing beam. As the telescope is a rather fast telescope, the divergence angle is a critical function of the overall separation between the primary and secondary. Any long term changes of the distance of more than a few micro-meter would be detrimental to the mission. Different configurations (on-axis/off-axis) and materials such as Silicon Carbide (SiC) and Carbon Fiber Reinforced Plastic (CFRP) are considered to be used in the telescope spacer structure. We will describe our experimental efforts to understand and quantify the behavior of different materials and also discuss a first investigation of a specific on-axis SiC telescope spacer for LISA. This work is supported by NASA contract 00069955.

## Objective and requirements

## Objective

- Develop and test a mechanical design for the main spacer element between primary and secondary
- Develop testing procedures for the telescope spacer
- Tolerance analysis identifies the M1-M2 (mirror 1-mirror 2) spacing as critical
- Mirrors and telescope are not part of the scope; just the spacer

## Requirements

- The LISA telescope is for metrology not imaging: pathlength stability is key
- Two main requirements
  - Wavefront error is  $< \lambda/30$  driven by the Strehl ratio (squared) requirement of 0.82 ( $\lambda/20$ )
  - Length stability

$$S_x^{1/2}(f) \leq 1 \text{ pm Hz}^{-1/2} \sqrt{1 + \left(\frac{1 \text{ mHz}}{f}\right)^4} \quad 30 \mu\text{Hz} < f < 0.1 \text{ Hz}$$

- Long-term stability:  $\Delta x \lesssim 1 \mu\text{m}$  during mission lifetime

- On-axis design used initially because a tolerance analysis was available (off-axis design has similar requirements)
- Main emphasis in this work is on the demonstration of the length stability

## On-axis tolerance analysis

- RMS WFE sensitivity** (units = nm WFE for  $\mu\text{m}$  or  $\mu\text{rad}$  motion). In parenthesis maximum allowed motions in  $\mu\text{m}$  or  $\mu\text{rad}$  for  $\text{WFE}_{\text{max}} = \lambda/30$

pert.	x	y	z	rx	ry	rz
M1	1.7 (20.7)	1.7 (20.7)	21.6 (1.6)	0.9 (41.4)	0.9 (41.4)	0
M2	1.7 (20.7)	1.7 (20.7)	22 (1.6)	0.1 (365)	0.1 (365)	0
Lens	0	0	0.2 (152)	0	0	0
exit pupil	0	0	0	0	0	0

- Lens compensation**

- 87  $\mu\text{m}$  motion of lens compensates  $1 \mu\text{m}$  M2 axial motion
- 0.2 nm RMS WFE results from  $1 \mu\text{m}$  M2 axial motion with lens compensation

- 5000  $\mu\text{m}$  range of lens motion from nominal
- 57.5  $\mu\text{m}$  total range of M2 compensation (from nominal)

- Chief ray sensitivity**

- OPL sensitivity (units= $\mu\text{m}/\mu\text{m}$  or  $\mu\text{m}/\mu\text{rad}$ ). In parenthesis maximum allowed motions in  $\mu\text{m}$  or  $\mu\text{rad}$  for  $\text{OPL}_{\text{max}} = 1 \mu\text{m}$ .

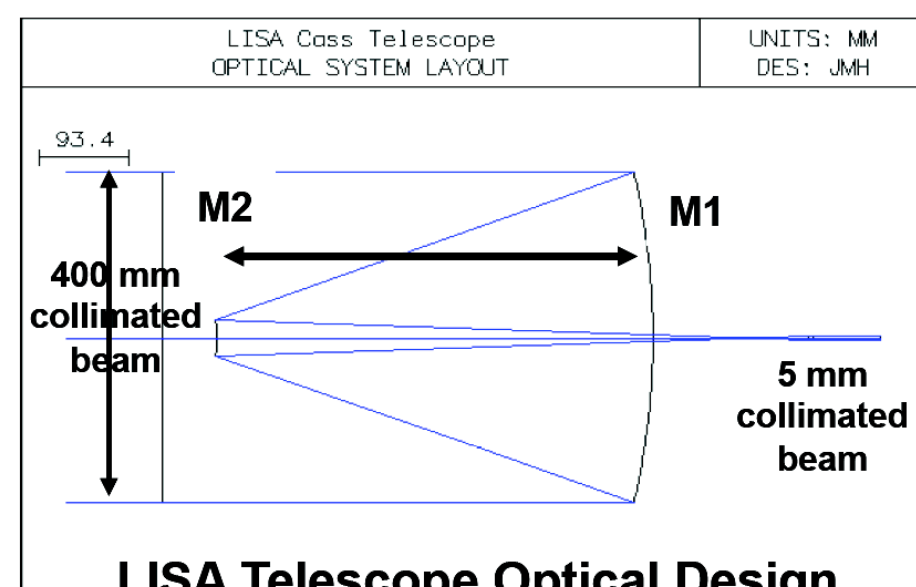
pert.	x	y	z	rx	ry	rz
M1	$-2 \times 10^{-6}$ (−0.5)	$-2 \times 10^{-6}$ (−0.5)	$2 (5 \times 10^{-7})$	$-10^{-6}$ (−1)	$-10^{-6}$ (−1)	0
M2	$8 \times 10^{-7}$ (1.2)	$8 \times 10^{-7}$ (1.2)	$-2 (-5 \times 10^{-7})$	$-1.2 \times 10^{-7}$ (−8.6)	$-1.2 \times 10^{-7}$ (−8.6)	0
Lens	$8 \times 10^{-7}$ (1.2)	$8 \times 10^{-7}$ (1.2)	0	$6.8 \times 10^{-10}$ (1466)	$6.8 \times 10^{-10}$ (1466)	0
exit pupil	0	0	1 ( $10^{-6}$ )	0	0	0

- $x$ -tilt sensitivity (units= $\mu\text{m}/\mu\text{m}$  or  $\mu\text{m}/\mu\text{rad}$ ). In parenthesis maximum allowed motion in  $\mu\text{m}$  or  $\mu\text{rad}$  for  $x\text{-tilt}_{\text{max}} = 1 \mu\text{rad}$

pert.	x	y	z	rx	ry	rz
M1	−149 (−0.007)	0	0	−151 (−0.007)	0	0
M2	133 (0.008)	0	0	17 (0.06)	0	0
Lens	16 (0.06)	0	0	−0.05 (−18)	0	0
exit pupil	0	0	0	1	0	0

- $y$ -tilt sensitivity (units= $\mu\text{m}/\mu\text{m}$  or  $\mu\text{m}/\mu\text{rad}$ ). In parenthesis maximum allowed motion in  $\mu\text{m}$  or  $\mu\text{rad}$  for  $y\text{-tilt}_{\text{max}} = 1 \mu\text{rad}$

pert.	x	y	z	rx	ry	rz
M1	0	−149 (−0.007)	0	151 (0.007)	0	0
M2	0	133 (0.008)	0	−17 (−0.06)	0	0
Lens	0	16 (0.06)	0	0.05 (18.4)	0	0
exit pupil	0	0	0	−1 (−1)	0	0



## Materials and design

## Material

- SiC selected as first candidate for the spacer material
  - Low coefficient of thermal expansion (CTE)
  - High thermal conductivity
  - Good strength/weight ratio
- Material properties are vendor and process dependent. Vendor chosen: Coorstek



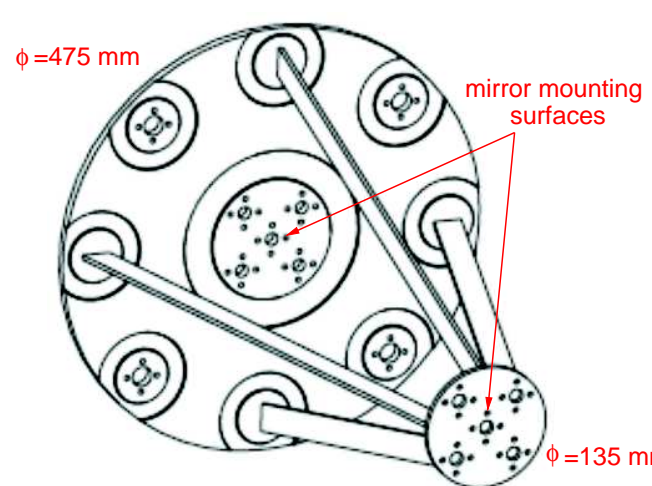
SiC spacer parts (primary+struts)

### SiC (general) properties

Mechanical	value	Thermal	value
density [ $\text{g cm}^{-3}$ ]	3.1 (up to 4.1)	thermal conductivity [ $\text{W m}^{-1} \text{K}^{-1}$ ] (at room temperature)	120 (100 to 200)
porosity [%]	0 (up tp few %)	CTE [ $\times 10^{-6} \text{K}^{-1}$ ] (at room temperature)	4
flexural strength [MPa]	550	specific heat [ $\text{J kg}^{-1} \text{K}^{-1}$ ]	750
elastic modulus [GPa]	410	<b>Electrical</b>	value
poisson ratio	0.14	dielectric strength [ac-kv/mm]	semiconductor
compressive strength [MPa]	3900	volume resistivity [ $\Omega \cdot \text{cm}$ ]	$10^2$ to $10^6$ (dopant dependent)
hardness [ $\text{kg mm}^{-2}$ ]	2800		
fracture toughness $K_{IC}$ [ $\text{MPa m}^{1/2}$ ]	4.6		
maximum use temperature [ $^{\circ}\text{C}$ ]	1650		

## Design

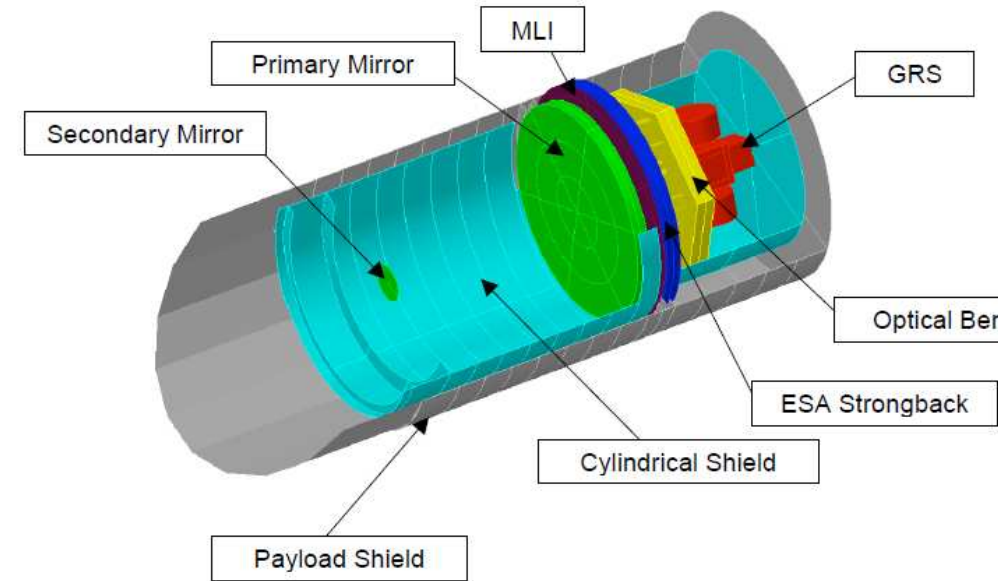
- Quadpod design chosen to prevent measurement errors in the quadrant photodetectors
- Diameter primary: 0.475 m (mirror 0.4 m)
- Diameter secondary: 0.135 m (mirror  $\sim 0.05$  m)
- Distance primary-secondary: 0.6 m



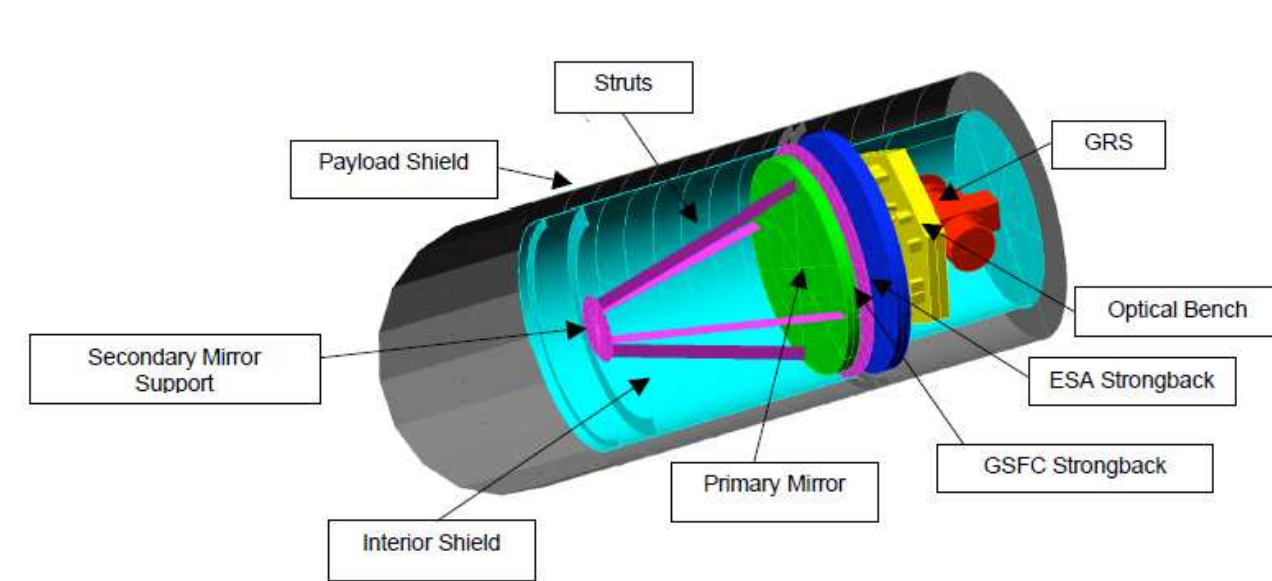
SiC spacer quadpod design

## Thermal modelling: cylinder vs. quadpod

### Cylinder design



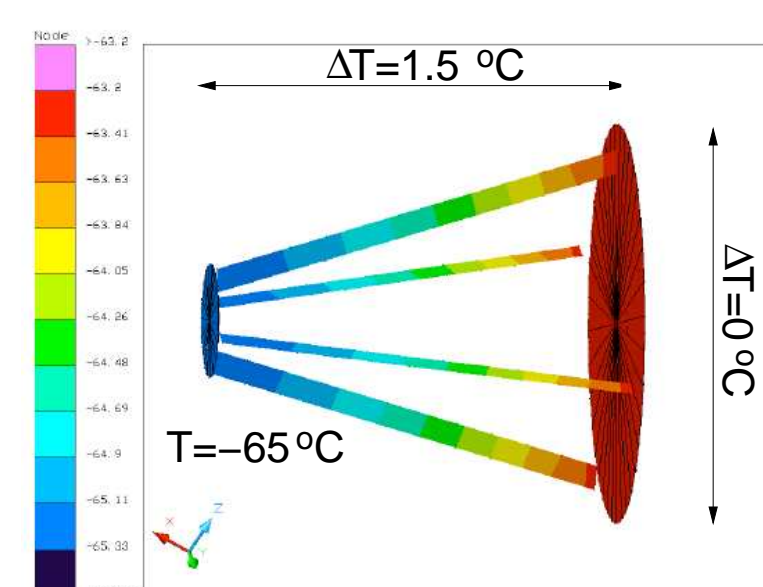
### Quadpod design



Component	Cylindrical design temperature [ $^{\circ}\text{C}$ ]		Quadpod design Case 7 temperature [ $^{\circ}\text{C}$ ]		Difference [ $^{\circ}\text{C}$ ]
	Arm A	Arm B	Arm A	Arm B	
Inner (cylindrical) shield	−100.7 to −99.1	−101 to −99.3	−91.4 to −89.8	−87.2 to −86.1	+10
Primary mirror	−97 to −96.7	−97.2 to −96.9	−63.8 to −58.8	−69.0 to −63.5	+33
ESA strongback	−11.2 to −7.4	−11.4 to −7.9	−48.2 to −47.6	−51.9 to −47.2	−37
Optical bench	−6.1 to 7.5	−6.3 to 7.3	−28.0 to −12.4	−31.8 to −15.4	−22
Diodes	0 to 36.8	−0.4 to 35.4	−22.4 to 19.8	−25.5 to 17.4	−22

## Thermal model to determine test conditions

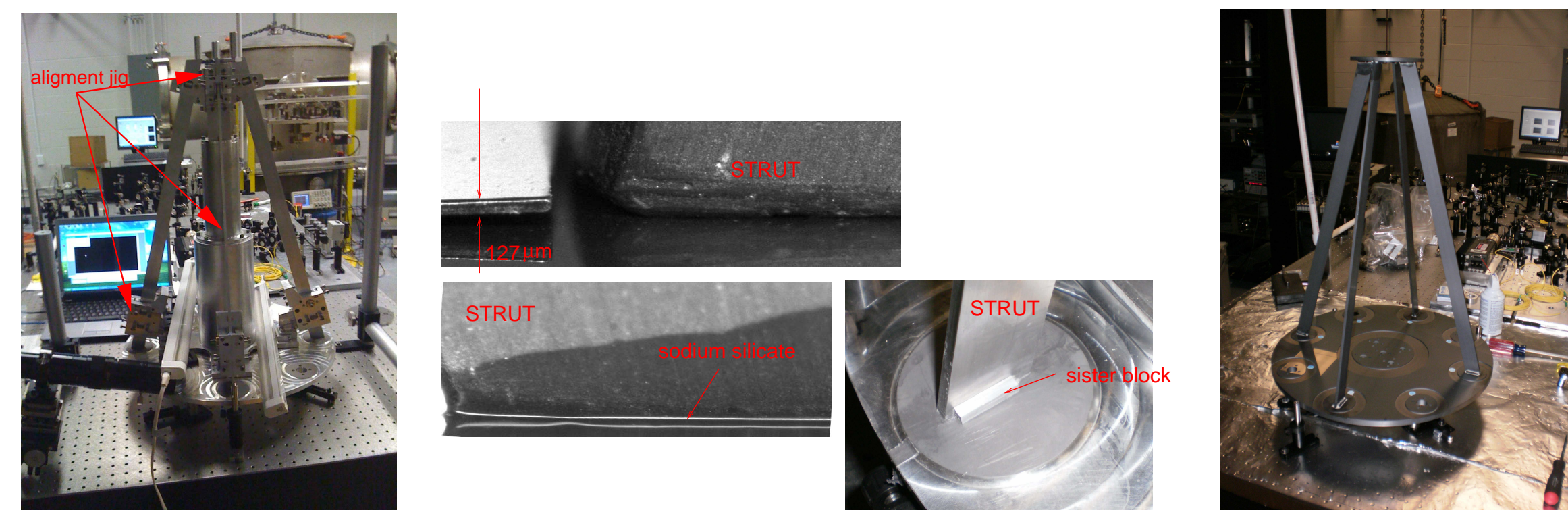
- Simplified model of Astrium's MTR layout
- Minor modifications
  - Removed MLI behind primary
  - Added second strongback (per IDL study recommendation)
  - Tweaked some emissivities
- Main interest is the spacer and understanding the heat flow (other mechanical elements/details may be not strictly correct but are included to set boundary conditions)



- Expected temperature  $-65^{\circ}\text{C}$
- Difference between primary and secondary:  $1.5^{\circ}\text{C}$

## Spacer assembly: alignment and bonding

- Alignment jig required to assemble the spacer
- Silicate bonding used in order to bond accurately the struts to the primary and secondary plates
  - Gaps come from: strut-end parallelism, different length struts, flatness of surfaces
  - Initially estimated gaps of  $\sim 8 \mu\text{m}$  (nearly full strength)
  - Finally measured gaps of  $\sim 30 \mu\text{m}$
- Sister blocks glued by means of epoxy to the sides of the struts to provide strength to the joints



Left: alignment jig + spacer. Center: silicate bonding and sister blocks. Right: final quadpod assembly

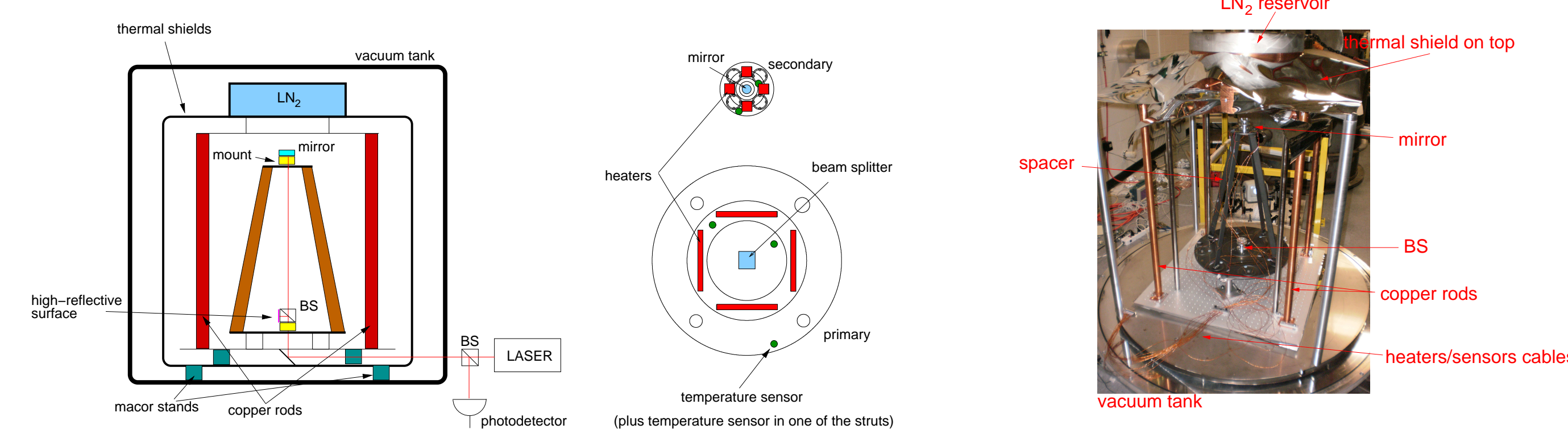
## Test set-up, results & summary

The first set of experiments have been performed in order to:

- Verify the ability of the spacer to handle the expected thermal conditions in LISA
- Assess the contraction of the spacer and compare it with Coorstek CTE values

We

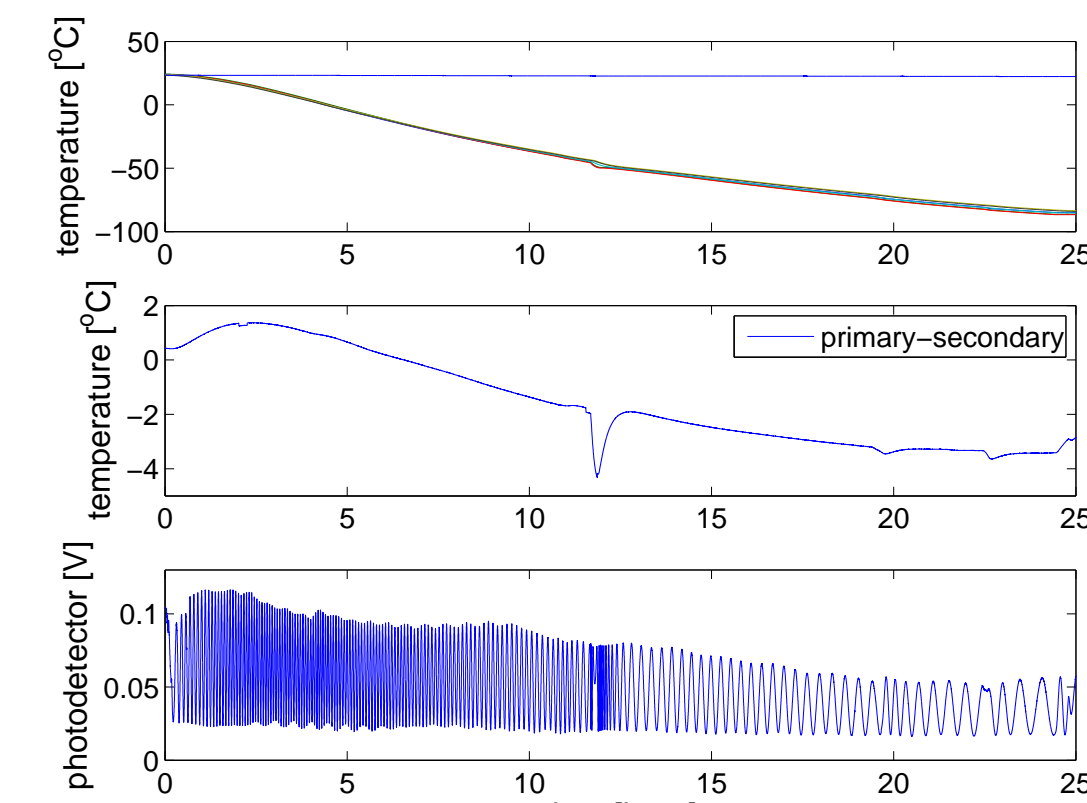
- Cooled down the spacer to  $\sim -70^{\circ}\text{C}$ : vacuum tank + liquid nitrogen
- Measured changes in length between primary and secondary: Michelson interferometer
- Measured and controlled the temperature of the spacer: Temperature sensors and heaters



Vacuum tank filled with  $\text{LN}_2$ , Michelson interferometer and heaters and sensors

Spacer inside the vacuum tank (thermal shields not shown)

## Results



- Spacer cooled down to  $-85^{\circ}\text{C}$  ( $\Delta T = -97.5^{\circ}\text{C}$ )
- Measured change in length:  $-88.6 \mu\text{m}$
- Expected change using Coorstek CTE:  $-98.5 \mu\text{m}$
- No significant tilts detected: stationary fringes over the measurement
- Spacer survived thermal cycling
- Measured CTE at  $-70^{\circ}\text{C}$  is  $0.86 \times 10^{-6} \text{K}^{-1}$  (Coorstek data-sheet  $1.07 \times 10^{-6} \text{K}^{-1}$ )
- temperature fluctuations in the spacer must be  $\leq 1.6 \mu\text{K Hz}^{-1/2} \sqrt{1 + \left(\frac{1 \text{ mHz}}{f}\right)^4}$  in the LISA band for CTE of  $10^{-6} \text{K}^{-1}$ .

## Summary

- Silicon Carbide is a viable candidate for a LISA telescope metering structure
- Verify the CTE values provided by Coorstek

**ACKNOWLEDGMENTS:** We wish to thank Pete Bender for illuminating discussions.